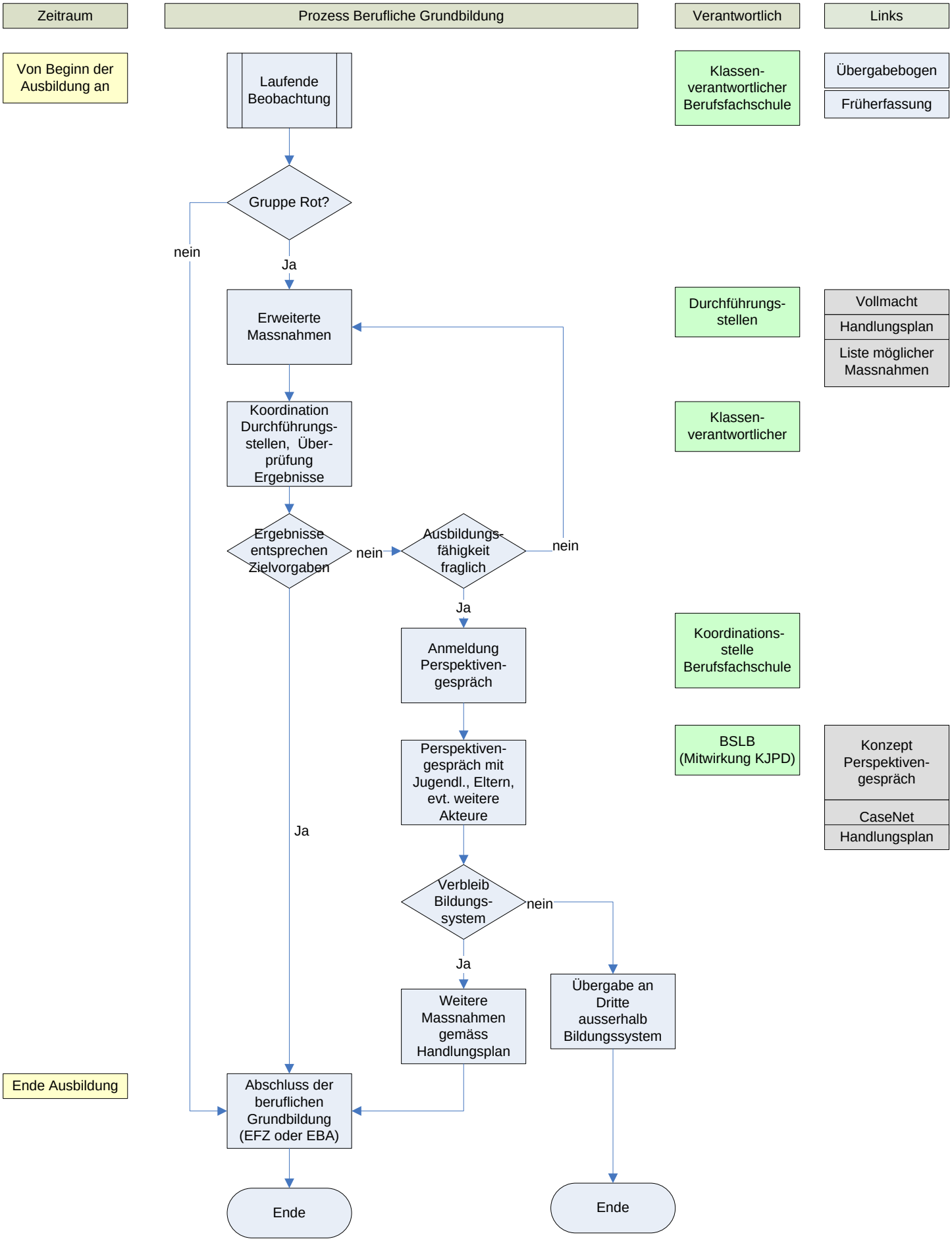Prozess Plan B: Berufliche Grundbildung